TECHNICAL DATA SHEET
S08 INDUSTRIAL FORCE CUT
Polishing Liquid Compound

PRODUCT DESCRIPTION

Polishing compound S08 INDUSTRIAL FORCE CUT recommended for production companies. Main goal of this polishing compound is to remove in fast way all defects arising during production or after grinding process on very hard surfaces like tool gelcoat. We will get low gloss level which gives optimal surface finish accepted by quality control. Thanks to high cut level we can reduce numbers of sand papers used in surface preparation process. Doesn't contain silicons and waxes.

PRODUCT INFOMRTION

SURFACE TYPE	gelcoat in white color, tool gelcoat, hard industrial paint
EFFECT	removal of deep scratches after sanding from hardest surfaces without increasing gloss
CATEGORY	production
PRODUCT TYPE	MULTISTAGE **1 stage** : polishing compound S08 – removal of deep scratches after sanding, low gloss level **2 stage** (optional) : polishing compound S05- removal polishing defects arise after use S08, increase gloss level
COLOR	white
DENSITY	1,41 kg/l
CONSISTENCY	paste
METHODE OF POLISHING	machine
MACHINE TYPE	rotary machine
APPLICATOR	sheep wool, hard sponges
CUT LEVEL	 10/10
GLOSS LEVEL	 3/10

INSTRUCTION FOR USE

SURFACE PREPARATION	Wash surface using Sea-Line S3 FINISH CLEANER SHINE CONTROL. If removing defects from surface is necessary, grind it and finish sanding on minimal gradation: • gelcoat (finished products, bright colors): minimum P600 or higher • tool gelcoat: minimum P800 or higher Remove dust after sanding. Once again wash surface using S3
FIRST STAGE OF POLISHING	Apply polishing compound S08 onto surface or applicator. Starts polishing from the lowest rotation speed (800-1000 RPM) until compound starts to change color Slowly increase rotation speed to max. 1800 RPM, if it`s necessary deeper scratches remove by gently pushing machine to the surface Polish until all defects are removed and full gloss obtained. Remove dust and all residues left from polishing process using S3 FINISH CLEANER If necessary repeat polishing process.
SECOND STAGE (OPTIONAL)	To remove defects arising from use S08 and increase gloss, especially in dark color surface use:

TECHNICAL DATA SHEET
S08 INDUSTRIAL FORCE CUT
Polishing Liquid Compound

- Sea-Line® S05 ONE STEP HEAVY CUT&GLOSS

FURTHER WORK

For Surface protection use:
- Sea-Line® S4 WAX or Sea-Line® S5 QUICK WAX

IMPORTANT NOTES

The elements that have influence on end effect are:
- Surface preparation by choosing correct gradation of sand papers
- Applicator type

Details on www.sea-line.eu

STORAGE AND SAFETY INFORMATION

SHELF LIFE

24 months from production

STORAGE

Product components should be stored in tightly sealed containers, in a temperature of 10-25°C, away from sources of fire, heat and sunlight. Close container tightly immediately after each use. Store in a dry place and keep sealed cans until use. Keep away from children. Protect from frost.

HSE CONDITIONS

Please follow safety instructions from the Safety Data Sheet and follow workplace safety laws. The general rule is to avoid contact of the product with the skin and eyes. Notice ! Always follow all precautionary, health and safety notice on the Safety Data Sheet and container labels.

DISCLAIMER

All data in this document have been prepared for informational purpose only. We can not take responsibility for the results of user actions over which we have no control. The user is responsible for making the control sample and determining the suitability of the product for specific, individual applications. Company Troton Sp. z o.o. does not take responsibility for any damage, or loss of profits associated with the improper use of the products. All information is based on scrupulous laboratory research and many years of experience. Our position of market leadership does not free us from constant quality control of our products. However, we do not accept responsibility for the effects of improper use or storage of our products, or the effects of using our products in any way contrary to the standard of good workmanship.

QUALITY QUARANTEE

Production, quality control and the realization of deliveries fulfill the demands of ISO 9001 and 14001 standards.