TECHNICAL DATA SHEET
S07 HEAVY CUT
Polishing Liquid Compound

PRODUCT DESCRIPTION

Polishing compound S07 HEAVY CUT recommended for production companies. Main advantage of this paste is medium gloss level while maintaining high cut level and quick scratches and defects removal. Doesn't contain silicon and waxes.

PRODUCT INFOMRTION

SURFACE TYPE	gelcoat, tool gelcoat, hard industrial paint
EFFECT	removal of deep scratches after sanding on hardest surfaces, medium gloss level
CATEGORY	production
PRODUCT TYPE	MULTISTAGE **1 stage** : polishing compound S07 – removal of deep scratches after sanding, medium gloss level **2 stage** (optional) : polishing compound S1 PREMIUM- removal polishing defects arise after use S07 especially on dark color surface, increases gloss level
COLOR	white
DENSITY	1,31 kg/l
CONSISTENCY	paste
METHODE OF POLISHING	machine
MACHINE TYPE	rotary machine
APPLICATOR	sheep wool, hard sponges
CUT LEVEL	 10/10
GLOSS LEVEL	 6/10

INSTRUCTION FOR USE

SURFACE PREPARATION	Wash surface using Sea-Line S3 FINISH CLEANER SHINE CONTROL. If removing defects from surface is necessary, grind it and finish sanding on minimal gradation: • gelcoat (finished products, bright colors): minimum P800 or higher • gelcoat (finished products, dark colors): minimum P1200 or higher • tool gelcoat: minimum P800 or higher Remove dust after sanding. Once again wash surface using S3
FIRST STAGE OF POLISHING	Apply polishing compound S07 onto surface or applicator. Starts polishing from the lowest rotation speed (800-1000 RPM) until compound starts to change color. Slowly increase rotation speed to max. 1800 RPM, if it`s necessary deeper scratches remove by gently pushing machine to the surface. Polish until all defects are removed and full gloss obtained. Remove dust and all residues left from polishing process using S3 FINISH CLEANER. If necessary repeat polishing process.
SECOND STAGE (OPTIONAL)	To remove defects arising from use S07 and increase gloss, especially on dark color surfaces use: • Sea-Line® S1 PREMIUM ONE STEP CUT& HIGH GLOSS – recommended applicator, Sea-Line lamb wool type MM

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FURTHER WORK	To remove holograms and increase gloss: • Sea-Line® S2 HOLOGRAM REMOVER For protection surface use: • Sea-Line® S4 WAX or Sea-Line® S5 QUICK WAX
IMPORTANT NOTES	The elements that have influence on end effect are: • Surface preparation by choosing correct gradation of sand papers • Applicator type Details on www.sea-line.eu

STORAGE AND SAFETY INFORMATION

SHELF LIFE	24 months from production
STORAGE	Product components should be stored in tightly sealed containers, in a temperature of 10-25°C, away from sources of fire, heat and sunlight. Close container tightly immediately after each use. Store in a dry place and keep sealed cans until use. Keep away from children. Protect from frost.
HSE CONDITIONS	Please follow safety instructions from the Safety Data Sheet and follow workplace safety laws. The general rule is to avoid contact of the product with the skin and eyes. Notice ! Always follow all precautionary, health and safety notice on the Safety Data Sheet and container labels.
DISCLAIMER	All data in this document have been prepared for informational purpose only. We can not take responsibility for the results of user actions over which we have no control. The user is responsible for making the control sample and determining the suitability of the product for specific, individual applications. Company Troton Sp. z o.o. does not take responsibility for any damage, or loss of profits associated with the improper use of the products. All information is based on scrupulous laboratory research and many years of experience. Our position of market leadership does not free us from constant quality control of our products. However, we do not accept responsibility for the effects of improper use or storage of our products, or the effects of using our products in any way contrary to the standard of good workmanship.
QUALITY QUARANTEE	Production, quality control and the realization of deliveries fulfill the demands of ISO 9001 and 14001 standards.