GELCOAT FILLER STYRENE FREE
"DRY FAST"
Hardened by paste

Technical information

product components: Gelcoat filler DRY FAST
Initiator: paste

Volume: 250 g

Product Description :



2-component gelcoat filler based on polyester resin ensures good mechanical properties of the product and a high resistance to weather conditions. The product forms a tough, clear and shiny surface.
Highly thixotropic - the possibility of applying one thick coat without the effect of dripping from vertical surfaces.
It is very easy for application. Fast drying and available for sanding after 4 hours. Comfortable for sanding also when full hardened. When dry, does not remain sticky

Uses : Recommended for filling minor scratches and splinters in gelcoat.

Physiochemical characteristics :

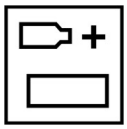
Colour of product:	white RAL 9010, 9001
Recommended use:	gloss
Solid parts:	about 70,8%
Density:	1,33 (+/-0,03) g/cm^3

Preparing the surface:



All contaminations remove by fresh water under pressure and dry, after that laminate should be sanded (P100-P240) and once again washed by Sea-Line Cleaner.

Component mixing proportions :		Filler : Hardening Agent
	units of weight: (g)	100 : 2-3



Do not exceed the recommended amount of hardener!

Mix the ingredients to obtain uniform color.

Application time : after mixing with the hardener there is 9-14 min application time in 23^{0}C.

Application:



Apply with a putty knife.
Minimum temperature of application 18^{o}C
Best results can be achieved at the temperature of 18÷25°C

Air humidity should not exceed 70%.

Setting time :



Fully hardened: 4 hours at 20^{o}C
Temperature below 20^{o}C extends curing time.

The given times must be considered as guidelines only. The actual setting time may be shorter or longer and depends on film thickness, ventilation, humidity, etc.

Cautions: Next layer of filler can be applied after sanding former layers of "Dry Fast"

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Further Work :

After setting, surface should be sanded:
- general sanding: P240-P800,
- finishing work: P800-P1200.

Clean surface.
After sanding, surface should be polished:
- polishing compound Sea-Line S0 or Sea-Line S05.
- polishing compound Sea-Line S1 or Sea-Line S1 PREMIUM.

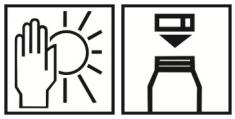
To protect the surface use S4 Protect wax.

General Cautions :



Please follow safety instructions from the technical data sheet for hazardous chemical and follow Polish workplace safety laws. The general
rule is to avoid contact with skin and eyes. When using the product in a small, enclosed space you must provide forced ventilation. It is also recommended that you protect your respiratory system, eyes, and skin. Be particularly careful of fire as the product may explode

Storage :



Product components should be kept in tightly sealed containers, in shaded rooms, in which the temperature does not exceed 25°C. Be particularly careful of fire as the product may explode.

Caution: After every use, containers should be closed immediately! Protect hardener from overheating!

Expiration date :



Filler - 12 months from the date of production.

Quality Guarantee :

Production, quality control, and the realization of deliveries fulfill the demands of ISO 9001 and 14001 standards.

All data in this document have been prepared for informational purposes. We can not take responsibility for the results of user actions over which we have no control. Responsibility of the user is to make the test sample and determine the suitability of the product for individual applications.Sea-Line do not take responsibility for any damages, or loss of profits associated with the improper use of the products.

All information is based on scrupulous laboratory research and many years of experience. Our position of market leadership does not free us from constant quality control of our products. However, we do not accept responsibility for the effects of improper use or storage of our products, or for the effects of using our products in any way contrary to the standards of good workmanship.

TROTON sp. z o.o. Ząbrowo.