Technical Data Sheet

POLYESTER FILLER WITH UNIVERSAL STYRENE REDUCE

PRODUCT DESCRIPTION

Polyester filler Universal recommended for small and medium repairs.

Sea-Line polyester fillers are modern fillers with a reduced styrene level. A key characteristic of polyester fillers is their fast curing time and easy application. Recommended for repairs above the waterline.

PRODUCT INFORMATION

SURFACE TYPE	Polyester laminates, steel, wood, aluminum
COLOR	white
GLOSS	mat
VOC	95 g/l
MIXING RATIO	100 : 2 by weight (g)
METHODE OF APPLICATION	spatula

INSTRUCTION FOR USE

SURFACE PREPARATION	Degrease the surface using Sea-Line Cleaner. Coatings in poor condition must be removed. For deeper damage, sand the surface using abrasive paper P40-P120; for smaller imperfections, use P80-P280. During the sanding process, it is crucial not to damage the laminate construction layer. Chamfering around the damaged area is recommended. After sanding, remove dust and degrease the surface again using Sea-Line Cleaner. Before applying polyester fillers, it is recommended to prime the surface with an epoxy primer. For details on epoxy primers, refer to the TDS.
PRODUCT PREPARATION	This is a two-component product. Always mix the components according to the specified mixing ratio. Component A is the base, and Component B is the hardener. Mix the components until a uniform color is achieved. Once mixed, the set must be used within pot life—see the Pot Life section for details
MIXING RATIO	100:2 by weight (g)
APPLICATION	**Layer thickness** Do not exceed 5mm in one layer . **Pot life** 5-6 minutes
CURING INFORMATION	20-30 min (20°C) Temperature below 20°C significantly extend hardening time. The given times must be considered as a guideline only. The actual drying time may vary depending on film thickness, ventilation, humidity etc
IMPORTANT NOTES	Minimal application temperature +10 °C. Do not apply filler directly to reactive primers or single component acrylic and nitrocellulose products. Do not mix bigger amount of the product than can be used within pot-life. Do not exceed amount of hardener. Avoid application in direct sunlight. For degreasing use Sea-Line Cleaner.
FURTHER WORK	After hardening sand surface: General sanding P80-P120 Finishing sanding P120-P320 Polyester filler with fiberglass styrene reduce can be finish with: Other polyester fillers

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	Epoxy fillers
STORAGE AND SAFETY INFORMATION	
SHELF LIFE	Base (component A) 12 months from production date Hardener (component B) 12 months from production date
STORAGE	Product components should be stored in tightly sealed containers, in a temperature of 10-25°C, away from sources of fire, heat and sunlight. Close container tightly immediately after each use. Store in a dry place and keep the cans sealed until use.
HSE CONDITIONS	Please follow safety instructions from the Safety Data Sheet for hazardous chemical and comply with workplace safety laws. The general rule is to avoid contact of the product with the skin and eyes. When product is used in a small, closed spaces ensure forced ventilation. It is also recommended that you protect your respiratory system, eyes, and skin. Special care should be taken in the area of fire protection and explosion hazards. **Notice ! Always follow all precautionary, health and safety notice from the Safety Data Sheet and container labels.**
DISCLAIMER	All data in this document have been prepared for informational purpose only. We cannot take responsibility for the results of user actions over which we have no control. The user is responsible for making the control sample and determining the suitability of the product for specific, individual applications. Company Troton Sp. z o.o. does not take responsibility for any damage, or loss of profits associated with the improper use of the products. All information is based on scrupulous laboratory research and many years of experience. Our position of market leadership does not free us from constant quality control of our products. However, we do not accept responsibility for the effects of improper use or storage of our products, or the effects of using our products in any way contrary to the standard of good workmanship.
QUALITY GUARANTEE	Production, quality control and the realization of deliveries fulfill the demands of ISO 9001 and 14001 standards.