# TECHNICAL DATA

## STYREN FREE AND LOW STYREN POLYESTER FILLER

| TECHNICAL DATA | STYREN FREE | | | LOW STYREN | |
|---|---|---|---|---|---|
| | POLYESTER UNIVERSAL FILLER | POLYESTER LIGHT FILLER | POLYESTER FIBREGLASS FILLER | POLYESTER UNIVERSAL FILLER | POLYESTER FIBREGLASS FILLER |
| Density | 1,94 (± 0,03) kg/l | 1,30 (± 0,03) kg/l | 1,82 (± 0,03) kg/l | 1,94 (± 0,03) kg/l | 1,87 (± 0,03) kg/l |
| VOC for the mixture | 52 [g/l] | 70 [g/l] | 95 [g/l] | 95 [g/l] | 80 [g/l] |
| Mixing ratio by weight | 100 : 2 | 100 : 2÷3 | 100 : 2 | 100 : 2 | 100 : 2 |
| Pot life at °20C | 4÷6 minutes | 4÷7 minutes | 4÷7 minutes | 4÷6 minutes | 4÷7 minutes |
| Hardening time at °20C | 20÷30 minutes | 30÷40 minutes | 20÷30 minutes | 18÷28 minutes | 20÷30 minutes |
| Sanding | | | | | |
| Coarse sanding (dry) | P80÷P120 | | | | |
| Finish sanding (dry) | P120÷P320 | | | | |
| Shelf life from the date of production | | | | | |
| Filler | 12 months | | | | |
| Hardening agent | 18 months | | | | |