TABLE OF USE SANDPAPER IN SEA-LINE® SYSTEMS

MACHINE SANDING

HAND SANDING

WET		DRY		Product Sea-Line®			WET		DRY		Next product Sea-Line®
Surface preparation				Resin:			- Basic sanding				All systems Sea-Line®
P80> P180	P100> P240	P100> P240	P200> P400	- Epoxy resin. - Polyester resin.			P80> P180	P120> P240	P120> P240	P240> P360	
Surface preparation				Filler:			- Basic sanding - Sanding between coats				System: -epoxy primers -polyurethan
P60> P180	P120> P220	P120> P220	P200> P280	Epoxy: - universal - lightweight -with fiberglass	polyester: - universal - lightweight -with fiberglass - modeling		P120> P180	P150> P320	P150> P320	P200> P400	
Surface preparation				Epoxy Primer:	Time before applying next coat (without sanding)		- Basic sanding - Sanding between coats				Fillers: -epoxy. -polyester * *(except antiosmotic HS)* System: -polyurethan -epoxy primers -antyfouling
P60> P180	P100> P240	P100> P240	P200> P400	- Lightprimer GFK	Min 4 h	Max 5 day	P320> P400	P400> P800	P360> P600	P600> P800	
				- Antiosmotic HS *	Min 8 h	Max 3 day					
				- Anticorrosion	Min 4 h	Max 5 day					
				- Woodprimer	Min 5 h	Max 7 day					
Surface preparation				Polyurethane:	Time before applying next coat (without sanding)		- Sanding between coats				Polishing systems Sea-Line®:
P320> P400	P400> P800	P360> P600	P600> P800	- High gloss polyurethane clear coat - polyurethane topcot	Min 30 min.	Max 5 day	P320> P400	P400> P800	P360> P600	P600> P800	
							- Sanding before polishing				
							P800>	P1000>	P800>	P1000>	SO Sea-Line®
							P1200>	P1500>	P1200>	P1500>	S1 Sea-Line®
							- polishing without sanding				S2 Sea-Line®